

AMENDMENT TO THE CLAIMS

1. (currently amended) An enclosure comprising:  
a housing ; and  
an airflow guide enclosed in the housing, wherein the airflow guide projects from the housing in an air flow path created ~~via rotation of one or more discs enclosed within the housing,~~ in which the airflow guide comprises an elongate elastomeric body formed of an elastomeric material forming a barrier surface that is non permeable to air flow along an elongate length of the elastomeric body to guide the air flow in a desired path.
2. (cancelled).
3. (currently amended) The enclosure of claim 2~~1~~ in which a portion of the elastomeric body is formed directly in place to the housing.
4. (cancelled)
5. (currently amended) The enclosure of claim 1 in which the elastomeric ~~material~~body of the airflow guide essentially consists of one of ~~an elastomer,~~ a polyurethane or butyl material.
6. (previously presented) The enclosure of claim 1 wherein the housing includes a base deck and a cover and the airflow guide is formed in place to the cover.
7. (previously presented) The enclosure of claim 1 further comprising an adhesive joining the airflow guide to the housing.
8. (cancelled)

9. (currently amended) A data storage device comprising:

a housing;

~~at least one disc rotatably mounted to the housing, wherein rotation of the at least one disc creates a fluid flow region proximate to the at least one disc~~within the housing; and

an airflow guide that projects into the housing and comprises an elastomeric body forming a barrier surface in the fluid flow region that is non permeable to fluid flow along a length of the elastomeric body to guide the fluid flow in a desired path.

Claims 10-17 (cancelled)

18. (previously presented) The data storage device of claim 9, further comprising an interface between the airflow guide and the housing which consists of unlike materials.

19. (currently amended) The data storage device of claim 9 wherein the elastomeric body is formed in place to the housing of a curable gel-like material.

20. (previously presented) The data storage device of claim 9 wherein the housing includes a base deck and a cover and the airflow guide is formed in place directly to the cover.

21. (cancelled).

22. (currently amended) The data storage device of claim 9 further comprising a filtration unit in an interior of the housing wherein the filtration unit includes first and second filter supports to support a filter between the first filter support and the second filter support and the air flow guide is formed to the first filter support and the second filter support is spaced from the first filter support

and the non-permeable barrier surface of the airflow guide is configured to direct fluid flow to or from the filter of the filtration unit

23. (previously presented) The data storage device of claim 9 wherein the airflow guide is spaced from a voice coil motor enclosed within the housing.

24. (currently amended) The data storage device of claim 9 and comprising a first filter support ~~adjacent to and the airflow guide~~ elastomeric body is extruded on the first filter support and a second filter support spaced from the first filter support to support a filter between the first and second filter supports.

25. (cancelled)

26. (currently amended) The enclosure of claim 1 wherein the elongate elastomeric material body is formed in place of a curable gel material.

27. (cancelled).

28. (previously presented) The data storage device of claim 9 wherein the elastomeric body comprises a formed in place gasket material.

29. (currently amended) The data storage device of claim 9 wherein the ~~air flow guide~~ elastomeric body is extruded in an elongate “U” shaped pattern to form a “U” shaped body portion on the housing.

30. (previously presented) The data storage device of claim 9 wherein the housing includes a base deck and a cover and the air flow guide is formed directly to a filter support of a filtration unit and the cover.

31. (currently amended) The data storage device of claim 9 wherein the elastomeric body is formed in place of a ~~deposit~~extrusion of elastomeric material.

32. (new) An assembly comprising:

a cover portion connectable to a base portion; and

an air flow guide formed on the cover portion comprising an elongate elastomeric body including a raised body portion formed of an extruded elastomeric material having a surface contour formed by an outer surface of the extruded elastomeric material.

33. (new) The cover assembly of claim 32 wherein the elongate elastomeric body includes a curvilinear body portion and spaced leg portions extending outwardly from the curvilinear body portion.

34. (new) The data storage device of claim 24 wherein the air flow guide includes a first elastomeric body portion formed directly to a first edge portion of the first filter support to form an inlet portion and a second elastomeric body portion formed directly to a second edge portion of the first filter support to form an outlet portion.